

A lump integral non-dimensional model is devised for the freezing and melting of the agitated bath material onto a plate additive having its heat capacity temperature-dependent. It indicates that this phenomenon is regulated by independent non-dimensional parameters – the property-ratio B of the additive-bath system, the conduction factor, C_{of} of the bath, the Stefan number S_t of the freezing bath material and the heat capacity coefficient, γ_{an} of additive and yields closed form solutions both for the frozen layer thickness ξ and the heat penetration thickness η . They are only functions of C_{of} and γ_{an} when the frozen layer thickness per unit Stefan number, ξ^ and time per unit property-ratio τ^* are taken. Further representation of ξ^* and η with respect to $(7 + 4\gamma_{an})C_{of}$, called ξ_c^* and η_c and τ^* with respect to $(7 + 4\gamma_{an})C_{of}^2$ known as τ_c^* enables to provide the time taken to develop the maximum frozen layer thickness, $\tau_{cmax} = 3/56$ whereas this thickness, $\xi_{cmax}^* = 3/56$ the freezing and melting is completed in time $\tau_c^* = 3/14$ and the melting of the frozen layer $\tau_{cme}^* = 9/56$. When C_{of} approaches zero there is no formation of the frozen layer resulting in no time taken in the freezing and melting whereas $\gamma_{an} \rightarrow 0$ makes the freezing and melting phenomenon onto the uniform properties plate additive and reduces the present solutions to those of the literature validating the present model.*

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